UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS

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NOTICE OF ALLOWANCE AND FEE(S) DUE

22850 7590 12/30/2009

OBLON, SPIVAK, MCCLELLAND MAIER & NEUSTADT, L.L.P.

1940 DUKE STREET ALEXANDRIA, VA 22314 EXAMINER
WYSZOMIERSKI, GEORGE P

ART UNIT PAPER NUMBER

1793 DATE MAILED: 12/30/2009

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/560,070	11/21/2006	Hiroyuki Ochiai	283236US2XPCT	9860

 $\hbox{TITLE OF INVENTION: METAL PRODUCT PRODUCING METHOD,} \hbox{METAL PRODUCT,} \hbox{METAL COMPONENT CONNECTING METHOD,} \hbox{AND CONNECTION STRUCTURE}$

APPLN, TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	03/30/2010

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 1SI. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

A. If the status is the same, pay the TOTAL FEE(S) DUE shown above.

B. If the status above is to be removed, check box 5b on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above, or

If the SMALL ENTITY is shown as NO:

A. Pay TOTAL FEE(S) DUE shown above, or

B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check box 5a on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and 1/2 the ISSUE FFE: shown above.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

PART B - FEE(S) TRANSMITTAL

Complete and send this form, together with applicable fee(s), to: Mail Mail Stop ISSUE FEE Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450

or Fax (571)-273-2885

INSTRUCTIONS: This appropriate. All further indicated unless correct maintenance fee notifica	form should be used : correspondence includi ed below or directed of tions.	for trange the herwise	smitting the ISSU Patent, advance of in Block 1, by (a						tould be completed where correspondence address as rate "FEE ADDRESS" for
CURRENT CORRESPOND	ENCE ADDRESS (Note: Use B	lock I for	any change of address)					can only be used for icate cannot be used for such as an assignment ling or transmission.	r domestic mailings of the or any other accompanying nt or formal drawing, must
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OBLON, SPIV 1940 DUKE ST ALEXANDRIA	YAK, MCCLELLA REET , VA 22314	AND	MAIER & N	EUSTADT, L.L.	Pher State addr trans	reby certify that the es Postal Service we essed to the Mail smitted to the USP	is Fec(s vith suf Stop TO (57	of Mailing or Transi s) Transmittal is being ficient postage for firs ISSUE FEE address I) 273-2885, on the da	nission deposited with the United t class mail in an envelope above, or being facsimile tte indicated below.
									(Depositor's name)
									(Signature)
					L				(Date)
APPLICATION NO.	FILING DATE			FIRST NAMED INVEN	TOR		ATTO	RNEY DOCKET NO.	CONFIRMATION NO.
10/560,070	11/21/2006			Hiroyuki Ochiai			28	3236US2XPCT	9860
TITLE OF INVENTION CONNECTION STRUC		PROD	UCING METHO	D,METAL PRODUC	Г,М	ETAL COMPONE	NT CO	ONNECTING METH	OD,AND
APPLN. TYPE	SMALL ENTITY	IS	SUE FEE DUE	PUBLICATION FEE D	UE	PREV. PAID ISSUI	E FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO		\$1510	\$300		\$0		\$1810	03/30/2010
EXAM	IINER		ART UNIT	CLASS-SUBCLASS					
WYSZOMIERS			1793	148-518000					
Address form PTO/SI "Fee Address" ind PTO/SB/47; Rev 03-0 Number is required.	ondence address (or Cha B/122) attached. ication (or "Fee Address 2 or more recent) attacl	inge of "Indicated. Us	Correspondence ation form e of a Customer	For printing on to (I) the names of u or agents OR, alter (2) the name of a s registered attorney 2 registered patent listed, no name will THE PATENT (print of	p to nativ ingle or a attor I be	3 registered patently, ely, e firm (having as a gent) and the nammeys or agents. If printed.	t attorn	era 2	
	less an assignee is ident h in 37 CFR 3.II. Com				ne pa	ntent. If an assign assignment.			ocument has been filed for
Please check the appropr	iate assignee category or	catego	ries (will not be pr	rinted on the patent):	۵	Individual Co	orporati	on or other private gro	up entity Government
4a. The following fee(s) are submitted: Issue Fee Publication Fee (No small entity discount permitted) Advance Order - # of Copies				4b. Payment of Fee(s): (Please first reapply any previously paid issue fee shown above) A check is enclosed. Payment by credit card. Form PTO-2038 is attached. The Director is hereby authorized to charge the required fee(s), any deficiency, or credit any overpayment, to Depoist Account Number overpayment, to Depoist Account Number.					
- 11	s SMALL ENTITY stat	us. See	37 CFR I.27.					FITY status. See 37 CF	
NOTE: The Issue Fee an interest as shown by the	d Publication Fee (if req records of the United Sta	uired) ites Pat	will not be accepte ent and Trademark	d from anyone other the Office.	an ti	he applicant; a regi	stered a	attorney or agent; or th	e assignee or other party in
Authorized Signature						Date			
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10/560,070	11/21/2006	Hiroyuki Ochiai	283236US2XPCT 9860		
22850	7590 12/30/2009	EXAMINER			
OBLON, SPIVA	K, MCCLELLAND	WYSZOMJERSKI, GEORGE P			
1940 DUKE STR		ART UNIT	PAPER NUMBER		
ALEXANDRIA,	VA 22314	1793			

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 302 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 302 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

Application No. Applicant(s) 10/560 070 OCHIAI ET AL. Notice of Allowability Examiner Art Unit George P. Wyszomierski 1793 -- The MAILING DATE of this communication appears on the cover sheet with the correspondence address--

All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.

- This communication is responsive to the RCE filed 11/13/09.
- The allowed claim(s) is/are 22-24,26-29,32-34 and 42-44.
- 3. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 - a) 🔯 All b) ☐ Some* c) ☐ None of the:
 - 1. T Certified copies of the priority documents have been received.
 - 2. Certified copies of the priority documents have been received in Application No.
 - 3. \(\overline{\text{Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)).
 - * Certified copies not received: _____.

Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application. THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.

- A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.
- CORRECTED DRAWINGS (as "replacement sheets") must be submitted.
 - (a) Including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached
 - 1) hereto or 2) to Paper No./Mail Date
 - (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date

Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).

6.

DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.

Attachment(s)

- 1. | Notice of References Cited (PTO-892)
- 2. Notice of Draftperson's Patent Drawing Review (PTO-948)
- Information Disclosure Statements (PTO/SB/08).
- Paper No./Mail Date
- 4. T Examiner's Comment Regarding Requirement for Deposit of Biological Material
- 5. Notice of Informal Patent Application
- Interview Summary (PTO-413), Paper No./Mail Date
- 7.

 Examiner's Amendment/Comment
- 8. X Examiner's Statement of Reasons for Allowance
- 9. ☐ Other .

Art Unit: 1793

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after allowance but prior to payment of the issue fee. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on November 13, 2009 has been entered.

- Applicant's summary of the Interview between the examiner and Applicant's representative of September 14, 2009 is noted.
- 3. The Information Disclosure Statement filed November 13, 2009 has been considered. In addition to the documents cited on the attached PTO SB/08 form, the examiner has considered the remarks made of record by the Japanese and Canadian patent offices. While not bound thereby, the examiner notes that page 3 of the Canadian office action appears to indicate that the instant claims are directed to patentable subject matter.
- 4. The following is an examiner's statement of reasons for allowance:

The prior art does not disclose or suggest the claimed combination of depositing a deposition in a recess portion from a deposition tool electrode by processing a metal body as a workpiece of an electric spark machine opposed to the deposition tool electrode, and eliminating a portion of the deposition by a pulsing electronic discharge Art Unit: 1793

between the portion and a hard electrode in an electrically insulating liquid or gas, in a

manner as defined in claim 22

Any comments considered necessary by applicant must be submitted no later

than the payment of the issue fee and, to avoid processing delays, should preferably

accompany the issue fee. Such submissions should be clearly labeled "Comments on

Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to George Wyszomierski whose telephone number is (571) 272-1252. The examiner can normally be reached on Monday thru Friday from 8:00

a.m. to 4:30 p.m. Eastern time.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Roy King, can be reached on (571) 272-1244. All patent application related correspondence transmitted by

facsimile must be directed to the central facsimile number. (571)-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC)

at 866-217-9197 (toll-free).

/George Wyszomierski/ Primary Examiner

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